

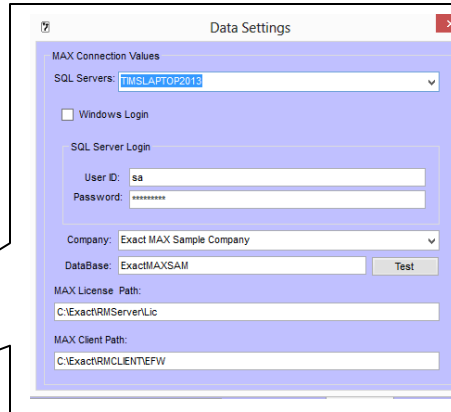
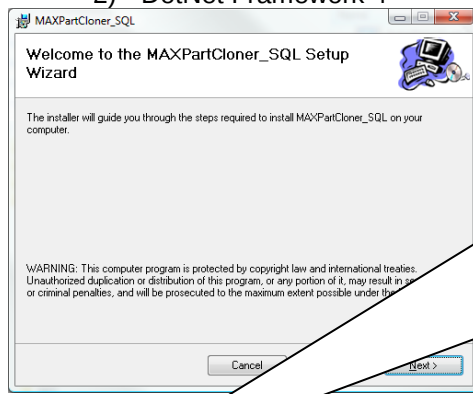
MAX Part Cloner (SQL Server)

Function: this utility is used to “copy as” new parts based on existing MAX parts.

Installation: Run PartCloner_v2014Installer.exe and follow the prompts.

Requirements:

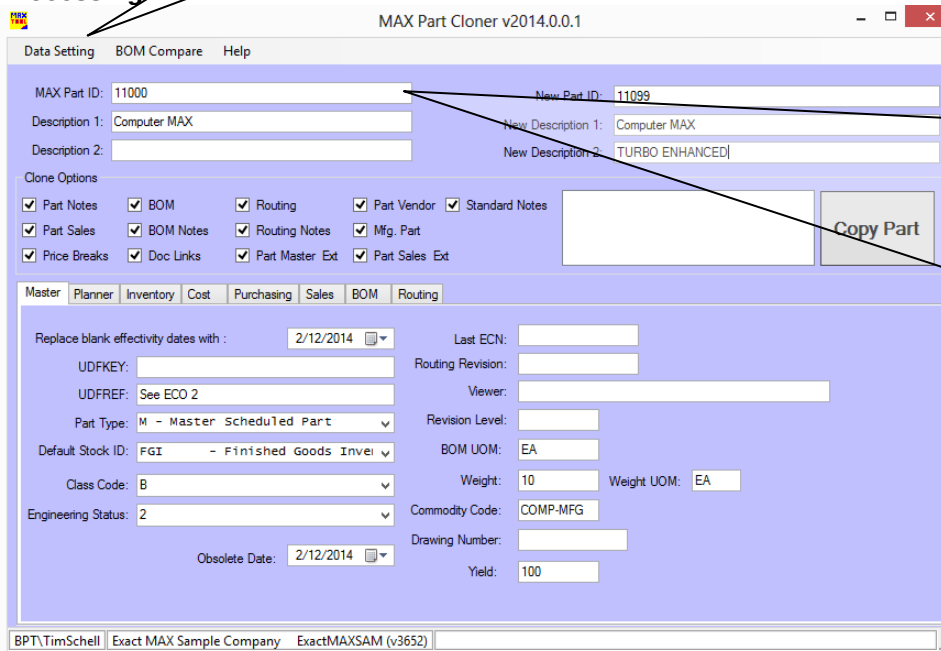
- 1) Windows XP (SP3) or newer
- 2) DotNet Framework 4



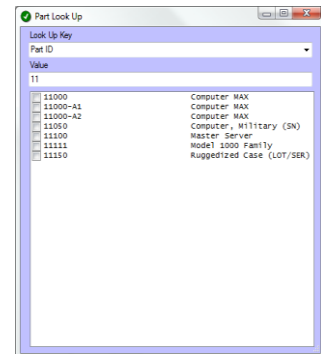
Select

- 1) Server
- 2) User
- 3) Password
- 4) Database
- 5) License Path
- 6) MAX client path

Processing:



Double click on MAX part ID
to browse Parts by Part,
Description or Commodity
Code.



- 1) Select the MAX Part (existing) and the New Part ID.
- 2) Make changes on the four tabs as needed.
- 3) Select the datasets you wish to copy by checking the boxes in "Clone Options"
- 4) Click "Copy Part"

MAX Part Cloner (SQL Server)

Planner Data:

MAX Part Cloner v2014.0.0.1

Data Setting BOM Compare Help

MAX Part ID: 11000 New Part ID: 11099

Description 1: Computer MAX New Description 1: Computer MAX

Description 2: New Description 2: TURBO ENHANCED

Clone Options

☒ Part Notes ☒ BOM ☒ Routing ☒ Part Vendor ☒ Standard Notes

☒ Part Sales ☒ BOM Notes ☒ Routing Notes ☒ Mfg. Part

☒ Price Breaks ☒ Doc Links ☒ Part Master Ext ☒ Part Sales Ext

Copy Part

Master Planner Inventory Cost Purchasing Sales BOM Routing

Order Policy: O - Order Mfg Lead Time: 21 Pur Lead Time: 0 ROHS ☐

Periodic Days: 0 Mfg Plan Time: 1 Pur Plan Time: 0 NCNR ☐

Schedule Flag: Q - Queue Mfg Prod Time: 3 Pur Vendor Time: 0 Packaging:

SafetyStock: 0 Mfg Stock Time: 1 Pur Stock Time: 0

Min Order Qty: 0 Planner ID: PL1 Buyer ID:

Max Order Qty: 0 Critical Path lead Time: 0

Mult Order Qty: 0 Firm Planned ☒

Ave Order Qty: 100 Critical Part ☐

Reorder Point: 0 MPN Flag ☐

Reorder Qty: 0

BPT\TimSchell Exact MAX Sample Company ExactMAXSAM (v3652)

Inventory data:

MAX Part Cloner v2014.0.0.1

Data Setting BOM Compare Help

MAX Part ID: 11000 New Part ID: 11099

Description 1: Computer MAX New Description 1: Computer MAX

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Copy Part

Master Planner Inventory Cost Purchasing Sales BOM Routing

Default Stock Location: WIP

CCount Frequency: M - Monthly

\$ value +/- for CCounts: 100

Qty % +/- for CCounts: 2

Shelf Life: 0

Lot Tracking ☐

Multiple Receipts ☐

Lot Shop Floor ☐

Serial Tracking ☐

BPT\TimSchell Exact MAX Sample Company ExactMAXSAM (v3652)

MAX Part Cloner (SQL Server)

Cost Data:

MAX Part Cloner v2014.0.0.1

Data Setting BOM Compare Help

MAX Part ID: 11000 New Part ID: 11099

Description 1: Computer MAX New Description 1: Computer MAX

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Master Planner Inventory Cost Purchasing Sales BOM Routing

Labor Burden: 221.37637028 Cost: 556.24122662

Material Burden: 0 Labor: 6.36

Cum Sub Cost: 75 Material: 535.80168947

Labor Hours: 0.636 Sub Contract: 0

Cum Labor Hours: 3.55965 Cumulative Labor: 37.0065

Cost UOM: EA Cumulative Material: 364.76368947

Cost Conversion: 1 Cumulative Labor Burden: 79.47103715

Last Cost Change: 2/12/2014 Cumulative Material Burden: 0

Cost Type: A - Automatic Account Type: A

BPT\TimSchell Exact MAX Sample Company ExactMAXSAM (v3652)

Purchasing Data:

MAX Part Cloner v2014.0.0.1

Data Setting BOM Compare Help

MAX Part ID: 11000 New Part ID: 11099

Description 1: Computer MAX New Description 1: Computer MAX

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Master Planner Inventory Cost Purchasing Sales BOM Routing

Recommended Vendor:

Vendor Part: Service ID:

Base Charge: 0

Preference:

Manufacturer:

Manufacturers Part:

Manufacturers Desc:

Note:

Quantity Cost

Cost Break 1: 0 0

Cost Break 2: 0 0

Cost Break 3: 0 0

BPT\TimSchell Exact MAX Sample Company ExactMAXSAM (v3652)

MAX Part Cloner (SQL Server)

Sales Data:

MAX Part Cloner v2014.0.0.1

Data Setting BOM Compare Help

MAX Part ID: 11000 New Part ID: 11099

Description 1: Computer MAX New Description 1: Computer MAX

Description 2: New Description 2: TURBO ENHANCED

Clone Options

☒ Part Notes ☒ BOM ☒ Routing ☒ Part Vendor ☒ Standard Notes

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Copy Part

Master Planner Inventory Cost Purchasing Sales BOM Routing

Description 1: PowerServe 2299 ☒ Taxable

Description 2: Standard Model

Stock ID: FGI Category: ST

Sales UOM: EA Conversion Factor: 1

☐ Apply Discount Warranty Reserve %: 0

☐ Create Master Scheduled Order

☐ Do Not Allow Backorders List Price: 1299

Product Line: 100 Critical Path Leadtime: 10

User Defined Key:

User Defined Ref:

Customer Parts

Update	CustID	CustPart	Description1	Description2
☒	100	AB-11-477	Fragile!!	Be really, really

BPT\TimSchell Exact MAX Sample Company ExactMAXSAM (v3652)

BOM Data:

MAX Part Cloner v2014.0.0.1

Data Setting BOM Compare Help

MAX Part ID: 11000 New Part ID: 11099

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Copy Part

Master Planner Inventory Cost Purchasing Sales BOM Routing

	Component	EffDate	QtyPer	QTYCDE_02	LTOSET_02	TYPCDE_02	SCRAP_0	ECN_0	ACTDTE_02	ALTPRT_02	REFDES_02
☒	12100	...	01-01-1990	1.00	U	0	N	0	8/27/1999	...	...
☒	12100	...	12-01-2013	0.00	U	0	N	0	11/11/2013	...	...
☒	12105	...	12-01-2013	1.00	U	0	N	0	11/11/2013	...	...
☒	13000	...	01-01-1990	1.00	U	0	N	0	8/27/1999	...	...
☒	13100	...	01-01-1990	1.00	U	0	N	0	8/27/1999	...	...
☒	13990	...	01-01-1990	1.00	U	-4	N	0	8/31/1999	...	...
☒	12105	...	...	1.00	U	0	N	0	11/6/2013	...	...
☒	13001	...	...	1.00	U	0	N	0	11/6/2013	...	...
☒	13105	...	...	1.00	U	0	N	0	11/6/2013	...	...
☒	13995	...	...	1.00	U	0	P	0	11/6/2013	...	...
☐											

BPT\TimSchell Exact MAX Sample Company ExactMAXSAM (v3652)

MAX Part Cloner (SQL Server)

Routing Data:

MAX Part Cloner v2014.0.0.1

Data Setting BOM Compare Help

MAX Part ID: 11000 New Part ID: 11099

Description 1: Computer MAX New Description 1: Computer MAX

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Clone Options

☒ Part Notes ☒ BOM ☒ Routing ☒ Part Vendor ☒ Standard Notes

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Master Planner Inventory Cost Purchasing Sales BOM Routing

	OprSeq	WrkCtr	OprDesc	OPRID_12	RUNTIM_12	SETTIM_12	REVDTE_12	FILL01_12	OPF
☒	0010	EASSY	Assemble Per Print		0.25	1	8/31/1999	ff	U
☒	0011	EASSY	PICK:100-C ...		0	0	12/30/2013		P
☒	0020	BURN	24 Hour Burn-In		24	2	8/31/1999	ff	B
☒	0021	BURN	PICK:13000 ...		0	0	10/8/2013		P
☒	0022	BURN	PICK:100-C ...		0	0	12/30/2013		P
☒	0030	FINQA	Final Inspection ...		0.1	0	8/31/1999	ff	U
☒	0031	FINQA	PICK:13100		0	0	12/30/2013		P
☒	0032	FINQA	PICK:100-C ...		0	0	12/30/2013		P
☒	0040	PACK	Pack and Ship		0.25	0	8/31/1999	ff	U
☒	0041	PACK	PICK:13990 ...		0	0	10/8/2013		P

* ☐

BPT\TimSchell Exact MAX Sample Company ExactMAXSAM (v3652)

Copy Part Data:

MAX Part Cloner v2014.0.0.1

Data Setting BOM Compare Help

MAX Part ID: 11000 New Part ID: 11099

Description 1: Computer MAX New Description 1: Computer MAX

Description 2: New Description 2: TURBO ENHANCED

Clone Options

☒ Part Notes ☒ BOM ☒ Routing ☒ Part Vendor ☒ Standard Notes

☒ Part Sales ☒ BOM Notes ☒ Routing Notes ☒ Mfg. Part

☒ Price Breaks ☒ Doc Links ☒ Part Master Ext ☒ Part Sales Ext

Part Master/Activity Index Copied
Alternate Process Copied
Part Notes Copied
BOM Copied
BOM Notes Copied

Copy Part

Master Planner Inventory Cost Purchasing Sales BOM Routing

Replace blank effectivity dates with : 2/12/2014 ☐

UDFKEY: Routing Revision: Last ECN:

UDFREF: See ECO 2 Viewer:

Part Type: M - Master Scheduled Part Revision Level:

Default Stock ID: FGI - Finished Goods Inve BOM UOM: EA

Class Code: B Weight: 10 Weight UOM: EA

Engineering Status: 2 Commodity Code: COMP-MFG

Obsolete Date: 2/12/2014 ☐ Drawing Number:

Yield: 100

BPT\TimSchell Exact MAX Sample Company ExactMAXSAM (v3652) Complete

MAX Part Cloner (SQL Server)

Bom Compare: side by side BOM comparison

BOM Compare											
Left Part: 11000 Computer MAX						Right Part: Current sense resistor - 5mOhm, .5%					
Effective Date: Friday, February 24, 2012											
Parent: 11000 Computer MAX						Parent: 11000-5.5 Computer MAX					
Component	Description	QtyPer	EffDate	Type	Scrap	Component	Description	QtyPer	EffDate	Type	Scrap
005-6278	JAVAD TESTER	1.0000		N	0	12100	System Unit	1.0000	1/1/1990	N	0
12100	System Unit	1.0000	1/1/1990	N	0	13000	Keyboard	0.0000	7/5/2010	N	0
13000	Keyboard	0.0000	7/5/2010	N	0	13100	Monitor, 17" Stan...	1.0000	1/1/1990	N	0
13100	Monitor, 17" Stan...	1.0000	1/1/1990	N	0	13990	Box, Cardboard S...	1.0000	1/1/1990	N	0
13990	Box, Cardboard S...	3.0000	1/1/1990	N	0	41130-35643-00	CUB BLACK 24/...	1.0000		N	0
						HUH	LOAD TESTER	2.0000		N	0